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Quality Certificate

No.: PO 2489520

Dia 2.5x2500mm

1. Description:

Commodity	Material	Standard	Condition	
Ti-6Al-4V ELI Bar	Ti-6Al-4V ELI	ASTM F136	Annealed	
Heat No.	Lot No.	Size	Weight	
23017	23017-1	Ø2.5*2500mm	29.30Kgs	

2. Chemical Composition (Wt%):

									Others	
Element	Ti	Al	V	Fe	С	N	О	Н	Eac h	Total
Dag		5.5	3.5							
Req	Bal	-	-	0.25	0.08	0.05	0.13	0.012	0.10	0.40
(Max.)		6.5	4.5							
D ogulta	Do1	6.24	4.22	0.160	0.011	0.009	0.098	0.0006	<	<
Results	Bal	0.24	$6.24 \mid 4.22 \mid 0.160 \mid 0$	0.011	0.009	0.098	0.0006	0.1	0.4	

3. Mechanical Properties:

	Tensile Strength	Yield Strength	Elongation
Test Items	Rm	Rp0.2	A
	[Mpa]	[Mpa]	[%]
Requirements	≥860	≥795	≥10
Results	951	847	20.5

4. Other Test Items:

Microstructure	Ultrasonic	Dimensional	Visual	Surface		
Wherostructure	Test	Inspection	Inspection	Contamination		
Qualified	Qualified	Qualified	Qualified	Clean		

5. Conclusion and Statement:

We hereby certify that these Titanium Ti-6Al-4V ELI bars/rods herein has been manufactured,sampled,tested,and inspected in accordance with ASTM F136 and other specified requirements of PO 2489520, and met these requirements.

Inspected by	Prepared by	Approved by		
Michelle Zhang	Jimmy Liu	Jianyin Xu		
Mar. 1 st , 2024.	Mar. 1 st , 2024.	Mar.1st, 2024.		

END OF REPORT!

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Certificate No:	#20230922		IVIIL	LILSI	CERTIFIC	AIL			Date:	2023/9/22
Purchasing Company			/		P.I./P.O.No.	No. /		Batch Number HJ20		231584
Commodity			Material	Condition	Size & Specification Quantity		Products Standard		Temperatur	
Titanium wire, Acid Washing, Annealed			- Gr23	М	Dia1.2mm x L.		280KGS	ASTN	1 F136	1000
Titanium wire, Acid Washing, Annealed					Dia1.6mm x L.		320KGS	ASTM F136		18°C
			Che	mical Comp	osition (WT. %)				
	Item	Fe	С	N	Н	0	AL	V	Res	iduals
TI Balance	Size	0.25Max	0.08 Max.	0.05 Max.	0.012 Max.	0.13 Max.	5.5-6.50	3.5-4.5	Each (≤0.1)	Total (≤0.4)
Ref. ASTM	Dia1.2mm x L (coil)	0.44	0.011	0.013	0.009	0.11	6.03	4.08	≤0.1	≤0.4
	Dia1.6mm x L.(coil)	0.11								
				Mechanica	Strength			A STATE OF THE	en enemantely	
l E H	Tensile Strength		0.2 Yield Strength		Elongation		Reduction of area		. /	/
Inspection Item	(Rm/Mpa)		Rp0.2/Mpa		A(%)		Z(%) min.		1	1
Requirement	860	860		795		10 Min		1		1
Dia1.2mm x L. (Coil)	982		850		13		/			
Dia1.6mm x L. (Coil)	1045		835		. 14		1		1	1
				Other T	esting					
Testing Item	Dimensional Inspection		Surface Measurement		Micro Structure		Surface Contamination Test		Ultrasonic Test	
Result	ACCEPTABLE		ACCEPTABLE		ACCEPTABLE		ACC	CEPTABLE		1

MILL TEST CERTIFICATE

Hereby certify this product conforms to all specifically listed technical requirements, and other requirements for these specifications. Furthermore, we certify that the above stated quantitative results were derived from testing and analysis and are accordance with the reference specification requirements.

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